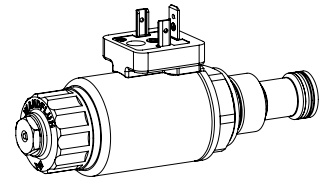


Proportional pressure relief cartridge

Seat tight

- ◆ direct operated
- ◆ $Q_{max} = 2 \text{ l/min}$
- ◆ $p_{max} = 500 \text{ bar}$
- ◆ $p_{Nmax} = 450 \text{ bar}$

M22 x 1,5
ISO 7789



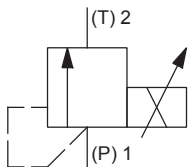
DESCRIPTION

Direct operated, practically leakage-free proportional pressure relief valve in screw-in cartridge construction for cavity according to ISO 7789. When the operating pressure adjusted by means of the proportional solenoid is reached, the valve opens and connects the protected line with the drain to the tank. The back pressure in T (2) affects the pressure in P (1). This proportional valve is very sensitively adjustable and suitable for high pressures. For the control, Wandfluh proportional amplifiers are available (see register 1.13).

APPLICATION

The electrical remote control in conjunction with process controls allows economical solutions with repeatable processes. The screw-in cartridge is perfectly suitable for installation in control blocks and is installed in sandwich- (vertical stacked systems) and in flange plates (corresponding data sheets in this register). For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase). Please refer to the data sheets in register 2.13.

SYMBOL



ACTUATION

Actuation	Proportional solenoid, wet pin push type, pressure tight
Execution	W.S37 / 19 x 50 (Data sheet 1.1-173) M.S35 / 19 x 50 (Data sheet 1.1-174)
Connection	Connector socket EN 175301 – 803 Connector socket AMP Junior-Timer Connector Deutsch DT04 – 2P

TYPE CODE

			B	S	P	PM22	-	<input type="text"/>	-	<input type="text"/>	/	<input type="text"/>	<input type="text"/>	-	<input type="text"/>	<input type="text"/>	#	<input type="text"/>
Pressure relief valve																		
Direct operated, leakage-free																		
Proportional																		
Screw-in cartridge M22 x 1,5																		
Nominal pressure range p_N	350 bar	<input type="text" value="350"/>																
	450 bar	<input type="text" value="450"/>																
Nominal voltage U_N	12 VDC	<input type="text" value="G12"/>																
	24 VDC	<input type="text" value="G24"/>																
	without coil	<input type="text" value="X5"/>																
Slip-on coil	Metal housing round	<input type="text" value="W"/>																
	Metal housing square	<input type="text" value="M"/>																
Connection execution	Connector socket EN 175301-803 / ISO 4400	<input type="text" value="D"/>																
	Connector socket AMP Junior - Timer	<input type="text" value="J"/>																
	Connector Deutsch DT04 - 2P	<input type="text" value="G"/>																
Sealing material	NBR	<input type="text"/>																
	FKM (Viton)	<input type="text" value="D1"/>																
Manual override	Manual override	<input type="text" value="HB4,5"/>																
	Screw plug	<input type="text" value="HB0"/>																
Design index (subject to change)																		

2.3-571

GENERAL SPECIFICATIONS

Designation	Proportional pressure relief valve
Construction	Direct operated
Mounting	Screw-in cartridge construction
Nominal size	M22 x 1,5 according to ISO 7789
Actuation	Proportional solenoid
Ambient temperature	-25...+70 °C
Weight	0,6 kg
MTTFd	150 years

ELECTRICAL SPECIFICATIONS

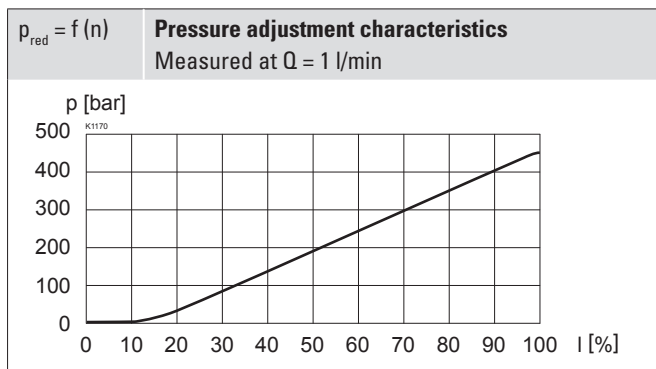
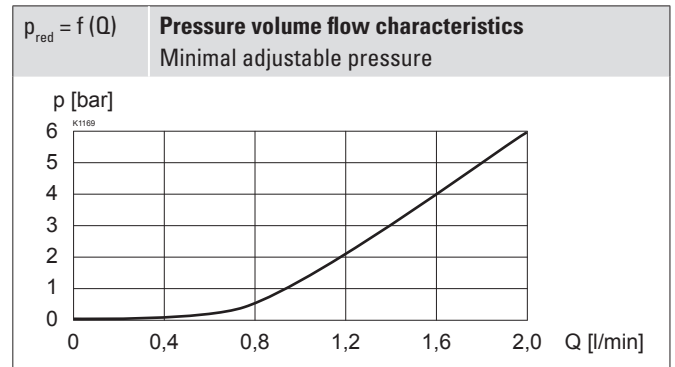
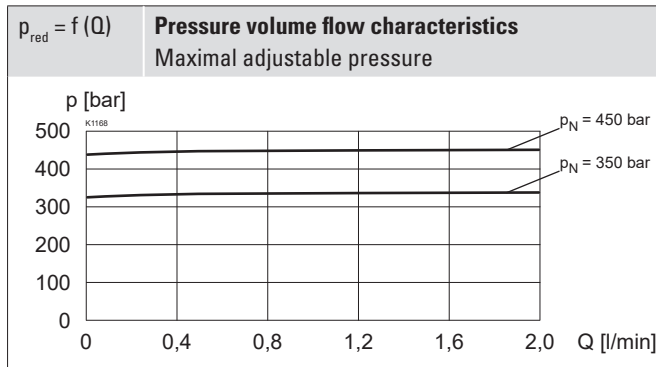
Protection class	Connection execution D: IP65 Connection execution J: IP66 Connection execution G: IP67 and IP69K
Relative duty factor	100 % DF
Standard nominal voltage	12 VDC, 24 VDC
Limiting current at 50 °C	$I_G = 1320 \text{ mA}$ ($U_N = 12\text{VDC}$) $I_G = 660 \text{ mA}$ ($U_N = 24\text{VDC}$)

Note! Other electrical specifications see data sheet 1.1-173 (slip-on coil W) and 1.1-174 (slip-on coil M)


HYDRAULIC SPECIFICATIONS

Working pressure	$p_{max} = 500 \text{ bar}$
Nominal pressure range	$P_N = 450 \text{ bar}$
Maximum volume flow	$Q_{max} = 2 \text{ l/min}$
Minimum volume flow	$Q_{min} = 0,1 \text{ l/min}$
Leakage oil	Seat tight, max. 0,15 ml / min (approx. 3 drops / min) at 30 cSt
Hysteresis	$\leq 3 \%$ at optimal dither signal
Repeatability	$\leq 1,5 \%$ at optimal dither signal
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm ² /s...320 mm ² /s
Temperature range fluid	-25...+70 °C (NBR) -20...+70 °C (FKM)
Contamination efficiency	Class 18 / 16 / 13
Filtration	Required filtration grade $\beta_{6...10} \geq 75$, see data sheet 1.0-50

PERFORMANCE SPECIFICATIONS

 Oil viscosity $\nu = 30 \text{ mm}^2/\text{s}$

ACCESSORIES

Proportional amplifier	Register 1.13
Electric plug B (black)	Article no. 219.2002
Flange body / sandwich plate NG4-Mini	Data sheet 2.3-720
Flange body / sandwich plate NG6	Data sheet 2.3-740
Flange body / sandwich plate NG10	Data sheet 2.3-760
Threaded body	Data sheet 2.9-200
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50

SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

SURFACE TREATMENT

- ◆ The cartridge body made of steel and the slip-on coil are zinc-nickel coated

STANDARDS

Cartridge cavity	ISO 7789
Solenoids	DIN VDE 0580
Connection execution D	EN 175301 – 803
Protection class	EN 60 529
Contamination efficiency	ISO 4406

INSTALLATION NOTES

Mounting type	Screw-in cartridge M22 x 1,5
Mounting position	Any, preferably horizontal
Tightening torque	$M_D = 60 \text{ Nm}$ Screw-in cartridge $M_D = 5 \text{ Nm}$ knurled nut $M_D = 9,5 \text{ Nm}$ HB0 $M_D = 5,5 \text{ Nm}$ HB4,5

