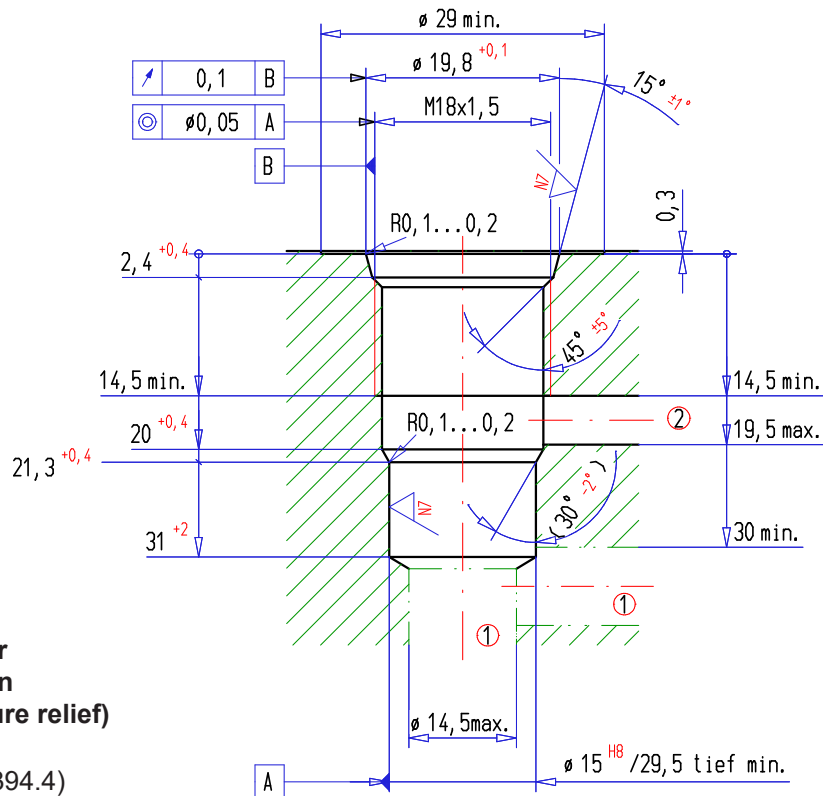
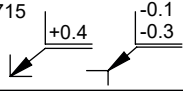
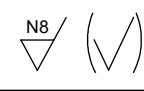


Cartridge cavity ISO 7789-18-01-0-98


**2-way-cavity for
general function
(without pressure relief)**

(Drawing-no. 3-394.4)

Edges according to ISO 13715 	Surface texture 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	General tolerances ISO 2768	Extract general tolerances ISO-2768-1															
				<table border="1"> <tr> <td>Nominal dim.</td> <td>>0,5-3</td> <td>>3-6</td> <td>>6-30</td> <td>>30-120</td> </tr> <tr> <td>Linear dim.</td> <td>±0.1</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> </tr> <tr> <td>Radiuses, chamfer height</td> <td>±0.2</td> <td>±0.5</td> <td colspan="2">±1</td> </tr> </table>	Nominal dim.	>0,5-3	>3-6	>6-30	>30-120	Linear dim.	±0.1	±0.1	±0.2	±0.3	Radiuses, chamfer height	±0.2	±0.5	±1	
Nominal dim.	>0,5-3	>3-6	>6-30	>30-120															
Linear dim.	±0.1	±0.1	±0.2	±0.3															
Radiuses, chamfer height	±0.2	±0.5	±1																

Cavity tools

Denomination:	Article number:	Content:	Article number:
Ecoline 2-way M18 x 1,5	983.0809	Form drill Form reamer	
Tool kit 2-way M18 x 1,5	983.0800	Form drill Form reamer Tap	983.0100 983.0200 983.0600

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
SDSPM18-...	1.11-2051	DNIPM18-...	2.4-512
SDYPM18-...	1.11-2052	DR.PM18-...	2.4-610
SDZPM18-...	1.11-2054	QA.PM18-...	2.5-510
SVSPM18-...	1.11-2080	D.PPM18-...	2.6-510
DN.PM18-...	2.4-510		