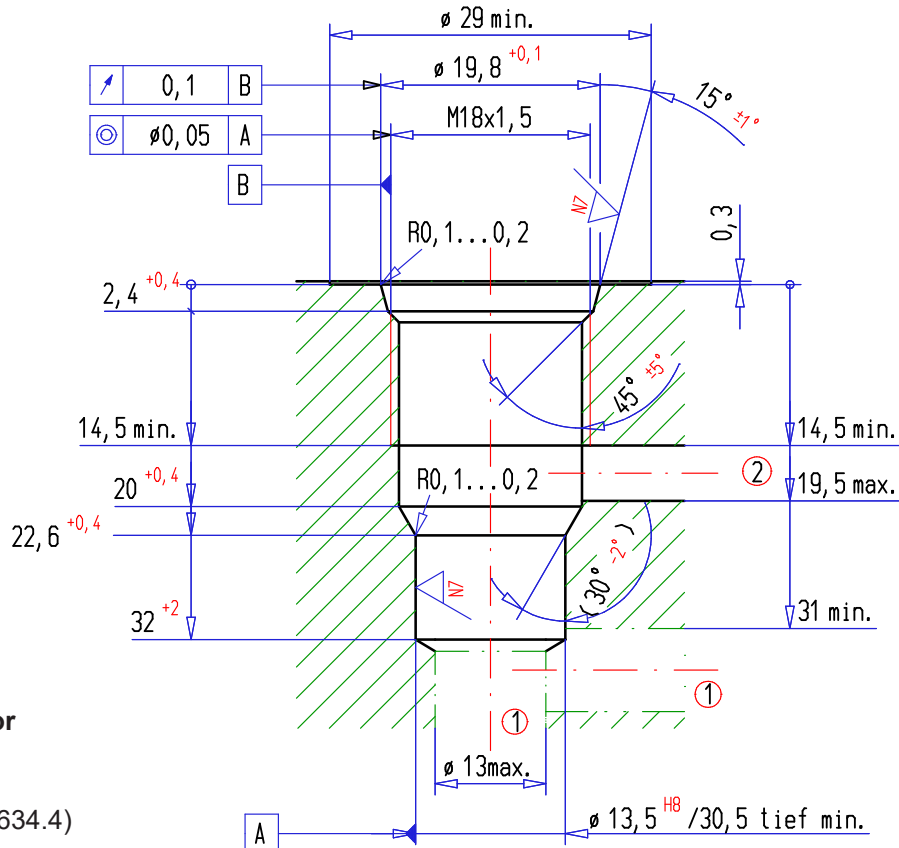
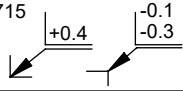
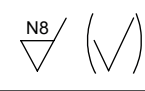


**Cartridge cavity ISO 7789-18-02-0-98**

**2-way-cavity for pressure relief**

(Drawing no. 2-634.4)

Edges according to ISO 13715 	Surface texture 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	Extract general tolerances ISO-2768-1				
			General tolerances ISO 2768	m m H H H	Nominal dim. >0,5-3	>3-6	>6-30
			Linear dim.	±0.1	±0.1	±0.2	±0.3
			Radiuses, chamfer height	±0.2	±0.5	±1	

**Cavity tools**

Denomination:	Article number:	Content:	Article number:
Ecoline 2-way M18 x 1,5	983.4803	Form drill Form reamer	
Tool kit 2-way M18 x 1,5	983.4800	Form drill Form reamer Tap	983.4100 983.4200 983.0600

**Application**

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
BV.PM18-...	2.1-510		
BS.PM18-...	2.1-520		
BVPPM18-...	2.3-510		
BDPPM18-...	2.3-520		